



## 2016 NISSAN SENTRA 1.8 S CVT



Scan QR code for general  
model information & options

### Your Upgrade Awaits

#### Standard Equipment Included at No Extra Charge

##### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Vented Front Disc /  
Rear Drum Brakes  
16" Steel Wheels w/ Full Wheel Covers

##### SAFETY & SECURITY

Driver & Front Passenger, Side-Impact,  
& Curtain Air Bags  
Lower Anchors and Tethers for Children  
(LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake force Distribution (EBD)  
Tire Pressure Monitoring System (TPMS)  
Nissan Vehicle Immobilizer System

##### COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter  
6-Way Adjustable Driver's Seat  
Power Windows w/ Driver's One-Touch  
Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Remote Keyless Entry  
AM/FM/CD/USB Audio System w/ 4 Speakers  
Illuminated Steering Wheel Audio Controls  
Bluetooth® Hands-free Phone System  
Cruise Control w/ Illuminated Controls  
60/40 Split Fold-Down Rear Seats

##### EXTERIOR

Halogen Smart Auto Headlights  
Dual Body-Color Power Outside Mirrors

Manufacturer's Suggested  
Retail Base Price: \$17,760.00

#### Options Included by Manufacturer

SPLASH GUARDS 190.00  
CARPETED FLOOR MATS AND TRUNK MAT 180.00  
SILL PLATE PROTECTORS 75.00

DESTINATION CHARGES 835.00

Total\* \$19,040.00

### EPA DOT Fuel Economy and Environment



Gasoline Vehicle

**Fuel Economy**

**32** MPG  
combined city/hwy

**29** city

**38** highway

**3.1** gallons per 100 miles

MIDSIZE CARS range from 13 to 114  
MPG. The best vehicle rates 119 MPGe.

**You save  
\$2,000**  
in fuel costs  
over 5 years  
compared to the  
average new vehicle.

**Annual fuel cost  
\$1,400**

#### Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)



This vehicle emits 278 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs \$9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**

Calculate personalized estimates and compare vehicles



### GOVERNMENT 5-STAR SAFETY RATINGS

**Overall Vehicle Score** ★★★★★  
Based on the combined ratings of frontal, side and rollover.  
Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver ★★★★★  
Passenger ★★★★★  
Based on the risk of injury in a frontal impact.  
Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat ★★★★★  
Rear seat ★★★★★  
Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)

[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's

#### Security+Plus Extended Protection Plan

The only service agreement backed by  
Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1  
for more information

### DELIVERY

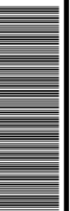
**VEHICLE COLORS:**  
EXT: GUN METALLIC  
INT: CHARCOAL

**FINAL ASSEMBLY POINT:**  
AGUAS (ABV.) MEX  
**TRANSPORT METHOD:**  
TRUCK

**DEALER:**  
BILL KORUM'S PUYALLUP NIS  
101 VALLEY AVE NW  
PUYALLUP WA  
98371

VIN: 3N1AB7AP5GY313454  
EMS: CALIFORNIA EMISSIONS  
MDL: 12016-313454 KAD-G  
OPT: L-B92L92N95C01

20160713230449AS530A



\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

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